



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-543
Job Sheet 195004



Part No: D350-607-543

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Lightweight Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/20/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D350-607-3 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP Rev:D 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM IPP REV:E 13.08.21 CHG006 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JL IPP REV:G 18.12.14 AS PER CHG010 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUN 13 2019
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
117	Packaging 1 - Pick Kit	1 pcs	6/20/19	6/20/19	0.00	0.00	Packaging 1 - 1		Sign-off
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
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							Packaging 1 - 11		
							Packaging 1 - 12		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203679



Part: D350-607-543

Job No: 195004

Serial No/Batch: S203679

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR00213NY 15/09/09, EASA ST

Plex 5/13/19 10:43 AM Dart.lajeunesse.marie

F67C

135 - Document Control - Photocopy bluefile & type labels per PPP D350-607-543 CHG010

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	117-Packaging 1 - Pick Kit	5143498
AN4-13A	Bolt	6 Ea (6 ea)	117-Packaging 1 - Pick Kit	5149282
AN4C15	BOLT	1 Ea (1 ea)	117-Packaging 1 - Pick Kit	5157315
D2690-6	Lanyard	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5178507
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	51817558
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5184895
D4030-043	Long Basket Assembly, Light Lid (350)	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5217358
D4086-215	Placard, Max Load	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5183051
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5183456
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5181142
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5176321
D4917-315	Placard, Max Load	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5125285
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5181711
MS21042L4	Nut	6 Ea (6 ea)	117-Packaging 1 - Pick Kit	5157664
MS24665-151	Cotter Pin	1 Ea (1 ea)	117-Packaging 1 - Pick Kit	5144955
NAS1149C0463R	Washer	3 Ea (3 ea)	117-Packaging 1 - Pick Kit	5124667
NAS1149F0432P	Washer	12 Ea (12 ea)	117-Packaging 1 - Pick Kit	5131202
NAS1515H4L	Washer	2 Ea (2 ea)	117-Packaging 1 - Pick Kit	5044189
D4085-3	Placard	1 pcs (1 ea)	117-Packaging 1 - Pick Kit	5175041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
117-Packaging 1 - Pick Kit	AN310C4	1	70	0
	AN4-13A	6	1,237	0
	AN4C15	1	63	0
	D2690-6	1	47	0
	D350-607-511	1	6	0
	D3912-041	1	11	0
	D4030-043	1	0	0
	D4085-3	1	56	0
	D4086-215	1	9	0
	D4150-041	1	2	0
	D4151-041	1	6	0
	D4151-043	1	13	0
	D4917-315	1	13	0
	MS17984-C413	1	35	0
	MS21042L4	6	3,120	0
	MS24665-151	1	399	0
	NAS1149C0463R	3	308	0
	NAS1149F0432P	12	1,545	0
	NAS1515H4L	2	256	0

Part Specifications	
Specifications could not be found.	

Plex 5/13/19 10:43 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Job: _____ Part No. _____		MRB (QS1042)	
Date: _____		QTY Affected: _____	
Sequence #: _____		Disposition	
Description Work Order Deviation			
Completed By			
Lead hand / Supervisor			
QC / QA Coordinator			

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
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Change Record

Part Number: D350-607-543/-543OR

PAGE 1 OF 1

Description: HELI-UTILITY BASKET

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
001	10.08.12	KJ	MDL-D350-607 REV A, DR-D350-607 REV T	10-596
002	10.10.28	KJ	D4148 REV C	10-630
003	12.03.05	KJ	D3801 REV B	12-535
004	12.07.16	KJ	DSI 9618 REV A, D3913 REV B, D4017 REV D, D4672, SB12-1 REV A	12-610
005	13.07.08	KJ	DSI 9657 REV A, D3915 REV D, D4019 REV E	13-582
006	13.08.20	KJ	D3913 REV C, D3915 REV E, D4017 REV E, D4018 REV D, D4019 REV F D4030 REV D, D4032 REV E, D4148 REV E	13-624
007	13.12.23	KJ	D350-607 REV J, D350-607-3 REV C, D350-607-4 REV B, D4917 REV A D4874 REV D, FMS-D350-607 REV G, FMS-D355-607 REV G, ICA-D350-607 REV 5	13-672
008	14.06.06	KJ	DSI 9699 REV A, D3910 REV E	14-572
009	17.06.08	KJ	MDL-D350-607 REV T, D350-607-3 REV E, ICA-D350-607 REV 8, D3913, D3914 REV D, D3915, D4017 REV F, D4018 REV E, D4019 REV G, D4029 REV B, D4086 REV C, D4917 REV B	17-580
10	18.12.04	MG	ACR-D350-607-4 Rev. A, ICA D350-607 Rev. 9, FMS-D350-607 Rev. H, FMS-D355-607 Rev. H, D350-607 Rev. K, D350-607-3 Rev. F, D350-607-5 Rev. B, TR-D350-607-4 Rev. A, FTP-D350-607-2 Rev. A, FTR-D350-607-2 Rev. A, MDL-D350-607 Rev. U, DSI 9801 Rev. A DSI 9809 Rev. A, D2690 Rev. C, D4029 Rev. C, D4086 Rev. D, D4776 Rev. E, D4917 Rev. C, D5644 Rev. A	18-804